



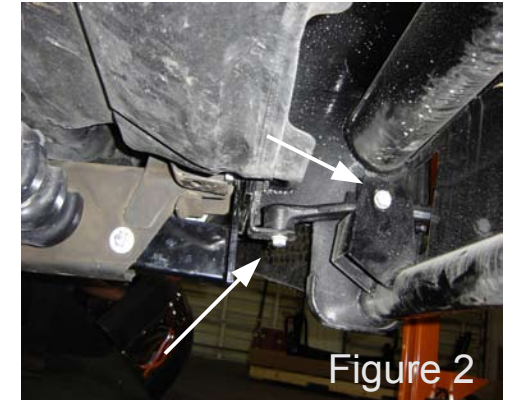
Chevrolet 2003-2007 Classic 2500HD/3500HD
Front Bumper Replacement
Installation Instructions

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- 1) Remove factory bumper.
- 2) Remove tow hooks from truck frame. (see *figure 1*)
- 3) Install tow hooks to new front bumper using factory hardware. (see *figure 2*)
- 4) Remove fog lights from factory bumper.
- 5) Remove fog lights and adjustment screw from casing and discard casing. (see *figure 3*)



6) Install fog lights to bracket located on back side of new front bumper. Install adjustment screw to bracket and fog light. (see figure 4)



Figure 4

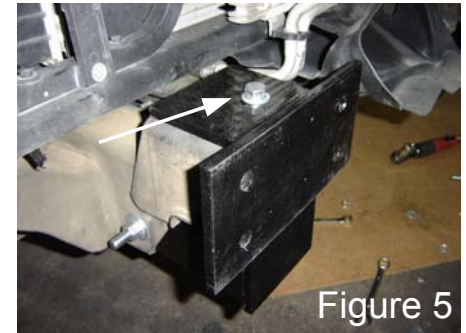


Figure 5

7) Install brackets provided to truck frame using (2) 1/2" x 5" bolts provided. These bolts go on the bottom side of the bracket. Reuse 2 factory bolts on top side of bracket. (see figure 5)

8) Lift bumper and align hole pattern with brackets installed in step 7 and secure with (8) 1/2" x 2" bolts provided. (see figure 6)

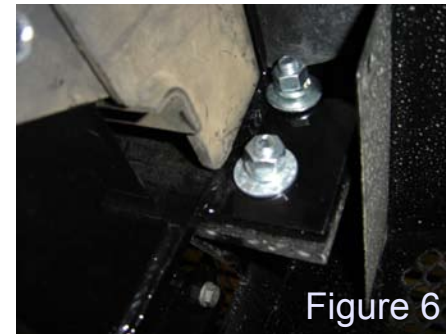


Figure 6

9) Align bumper and tighten bolts with 75 lbs. of torque.

Installation Kit Included:

- | | |
|---------------------|--------------------------|
| (1) – Left Bracket | (8)– 1/2" x 2" hex bolt |
| (1) – Right Bracket | (2) – 1/2" x 5" hex bolt |
| | (20) – 1/2" flat washers |
| | (10) – 1/2" lock washers |
| | (10) – 1/2" hex nut |